



Uncoated



AITiN Coated

2-Flute, Drill Mills, 90° Point, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #
1/32	.0313	1/8	1-1/2	1/8	RDM20302	RDM20402
1/16	.0625	3/16	1-1/2	1/8	RDM20304	RDM20404
3/32	.0938	3/8	1-1/2	1/8	RDM20306	RDM20406
1/8	.1250	1/2	1-1/2	1/8	RDM20308	RDM20408
3/16	.1875	5/8	2	3/16	RDM20312	RDM20412
1/4	.2500	3/4	2-1/2	1/4	RDM20316	RDM20416
5/16	.3125	13/16	2-1/2	5/16	RDM20320	RDM20420
3/8	.3750	1	2-1/2	3/8	RDM20324	RDM20424
7/16	.4375	1	2-3/4	7/16	RDM20328	RDM20428
1/2	.5000	1	3	1/2	RDM20332	RDM20432
5/8	.6250	1-1/4	3-1/2	5/8	RDM20340	RDM20440
3/4	.7500	1-1/2	4	3/4	RDM20348	RDM20448



Uncoated



AITiN Coated

4-Flute, Drill Mills, 90° Point, 30° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #
1/32	.0313	1/8	1-1/2	1/8	RDM40302	RDM40402
1/16	.0625	3/16	1-1/2	1/8	RDM40304	RDM40404
3/32	.0938	3/8	1-1/2	1/8	RDM40306	RDM40406
1/8	.1250	1/2	1-1/2	1/8	RDM40308	RDM40408
3/16	.1875	5/8	2	3/16	RDM40312	RDM40412
1/4	.2500	3/4	2-1/2	1/4	RDM40316	RDM40416
5/16	.3125	13/16	2-1/2	5/16	RDM40320	RDM40420
3/8	.3750	1	2-1/2	3/8	RDM40324	RDM40424
7/16	.4375	1	2-3/4	7/16	RDM40328	RDM40428
1/2	.5000	1	3	1/2	RDM40332	RDM40432
5/8	.6250	1-1/4	3-1/2	5/8	RDM40340	RDM40440
3/4	.7500	1-1/2	4	3/4	RDM40348	RDM40448

Tolerances	Diameter	Shank
1/32"-3/32"	+0.000, -0.001	-0.0001, -0.0004
1/8"-1/2"	+0.000, -0.002	-0.0001, -0.0004
5/8"-3/4"	+0.000, -0.003	-0.0001, -0.0004



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